



ELECTRICAL RESEARCH AND DEVELOPMENT ASSOCIATION

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ULR-TC538919000000253F

TEST REPORT

SHEET: 1 OF 15

		211551 7 7 13	
NAME & ADDRESS OF CUSTOMER	REPORT NO. : RP-1819-038449		
	DATE : 02.01.	2019	
EPOXY TERMINAL & EQUIPMENT PVT.	CUSTOMER REF. NO.	:NIL	
LTD.	DATE : 19.12.2018	,	
Plot No: 6B, Phase III,	DATE OF SAMPLE	DATE OF	
TS-IIC, IDA, Pashamylaram,	RECEIPT	TESTING	
Sangareddy,	19,12,2018	21.12.2018 to	
Dist, Telangana-502307.	19.12.2018	01.01.2019	
SAMPLE DESCRIPTION	SAMPLE IDENTIFICA	ATION	
CURRENT TRANSFORMER	SR. NO.: 441018001		
MFD. BY: Epoxy Terminal & Equipment	514, 1401, 1441, 1010, 101		
Pvt. Ltd	ERDA SAMPLE CODE	NO. :	
DATIO			

ERDA-00292026

MFG. YEAR: 2018

INSULATION CLASS: B

: 400-800/5-5 A RATIO : 15 VA/15 VA BURDEN

CLASS : 0.5/5P10

: <10 for 400 A/-ISF : 33 kV RATED S.V

: 36 kV HSV RATED I.L. : 36/70/170 kV

STR CURRENT: 26.3 kA for 3 sec.

: 50 Hz. FREQUENCY MODEL : CT33A

ENCLOSURES:

: 1) 1145/01 to 2) 1145/02 1) Oscillogram No.

2) Test Circuit Diagram : OLSC/IT/13

3) Photographs of Test sample: As per Annexure-I (As per sheet: 1 of 1)

4) DRAWING NO.: 1) ETE-CT-WP6 SHEET. NO.: 2 OF 2 REV. 00, 2) ETE-CT-WP6 SHEET, NO.: 1 OF 2 REV. 00.

WITNESSED BY:

Mr. M. Palanisamy (Head, Operations, M/s. Epoxy Terminal & Equipment Pvt. Ltd.)

TEST RESULTS: As per sheet no. 3 OF 15 to 15 OF 15.

REMARKS: 1) The sample **conforms** to the requirements of the mentioned standard specification as mentioned in tests no. 1 to 19 on sheet no. 2 OF 15.

2) STC test was carried out only on higher ratio (800/5 A), as per

customer's requirement.

PREPARED BY

CHECKED BY

APPROVED BY (S. B. PATEL)

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REPORT NO.: RP-1819-038449 DATE: 02.01.2019 SHEET: 2 OF 15

TEST DETAILS & TEST SPECIFICATION:

Sr. No.	TESTS	REFERENCE STANDARD
1	Verification of markings.	Cl. No. 7.3.6 of IEC 61869-1 Edition 1.0 2007-10
2	Impulse voltage withstand test on primary terminals.	Cl. No. 7.2.3 of IEC 61869 (Part 1): 2007 & IEC 61869 (Part 2): 2012
3	Power frequency voltage withstand tests on primary terminals.	Cl. No. 7.3.1 of IEC 61869-1 Edition 1.0 2007-10
4	Power frequency voltage withstand tests on secondary terminals.	Cl. No. 7.3.4 of IEC 61869-1 Edition 1.0 2007-10
5	Power frequency voltage withstand tests between sections.	Cl. No. 7.3.3 of IEC 61869-1 Edition 1.0 2007-10
6	Partial discharge test.	Cl. No. 7.3.2.2 (procedure-B) of IEC 61869-1 Edition 1.0 2007-10
7	Inter-turn over voltage test.	Cl. No. 7.3.204 of IEC 61869-2 Edition 1.0 2012-09
8	Tests for ratio error and phase displacement of measuring current transformers. (Before STC Test)	Cl. No. 7.3.5.201 & Cl. No. 7.2.6.201 of IEC 61869-2 Edition 1.0 2012-09
9	Tests for ratio error and phase displacement of class P protective current transformers. (Before STC Test)	Cl. No. 7.3.5.202 of IEC 61869-2 Edition 1.0 2012-09
10	Test for composite error of class P protective current transformers. (Before STC Test)	Cl. No. 7.3.5.203 & Cl. No. 7.2.6.203 of IEC 61869-2 Edition 1.0 2012-09
11	Short time current test.	Cl. No. 7.2.201 of IEC 61869-2: 2012
12	Power frequency voltage withstand tests on primary terminals. (After STC Test)	Cl. No. 7.3.1 of IEC 61869-1 Edition 1.0 2007-10
13	Power frequency voltage withstand tests on secondary terminals. (After STC Test)	Cl. No. 7.3.4 of IEC 61869-1 Edition 1.0 2007-10
14	Power frequency voltage withstand tests between sections. (After STC Test)	Cl. No. 7.3.3 of IEC 61869-1 Edition 1.0 2007-10
15	Partial discharge test. (After STC Test)	Cl. No. 7.3.2.2 (procedure-B) of IEC 61869-1 Edition 1.0 2007-10
16	Tests for ratio error and phase displacement of measuring current transformers. (After STC Test)	Edition 1.0 2012-09
17	Tests for ratio error and phase displacement of class P protective current transformers. (After STC Test)	Cl. No. 7.3.5.202 of IEC 61869-2 Edition 1.0 2012-09
18	Test for composite error of class P protective current transformers. (After STC Test)	Edition 1.0 2012-09
19	Temperature-rise test	Cl. No. 7.2.2 of IEC 61869-2 Edition 1.0 2012-09

There

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SHEET: 3 OF 15

1. Verification of markings.

(Cl. No. 7.3.6 of IEC 61869-1 Edition 1.0 2007-10)

Primary winding terminals

: P1-P2

Secondary windings terminals: 1S1-1S2-1S3, 2S1-2S2-2S3

Terminal marking & polarity was found Ok.

Terminal marking was found marked clearly & indelibly.

REMARK: Conforms

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SHEET: 4 OF 15 DATE: 02.01.2019 REPORT NO.: RP-1819-038449

2. Impulse voltage withstand test on primary terminals.

(As per Cl. No. 7.2.3 of IEC 61869 (Part 1):2007 & IEC 61869 (Part 2): 2012)

<u>Atmospheric Condition</u>:

Dry bulb temperature

: 28,0°C

Wet bulb temperature

: 23.0°C

Atmospheric Pressure

: 750.4 mm of Hg

Test Parameters:

H.S.V

: 36 kV

Test Voltage

: $170 \text{ kVp} \pm 3\%$

No. of Shots to be applied

: 15 +ve &15 -ve Polarity Shots

Test Observation:

Calibration Pulse

: 103.048 kVp

Wave Shape

: 1.201/53.772 µs

No. of Shots Applied No. of Shots recorded : Calibration Pulse, 15 +ve & 15 -ve Polarity Shots : Calibration Pulse, First & Last shot for Both Polarity

No. of	Test Voltage Applied in kVp				
Shot	Positive Polarity	Negative Polarity			
1.	169.023	168.352			
2.	169.965	169.853			
3.	169.640	169.865			
4.	170.911	168.186			
5.	169.121	169.293			
6.	169.825	168.922			
7.	170.991	168.190			
8.	170.162	168.024			
9.	170.161	168.360			
10.	170.602	168.497			
11.	170.566	168.684			
12.	169.760	170.457			
13.	170.234	170.919			
14.	169.211	169.991			
15.	169.151	171.017			

REMARK: Conforms

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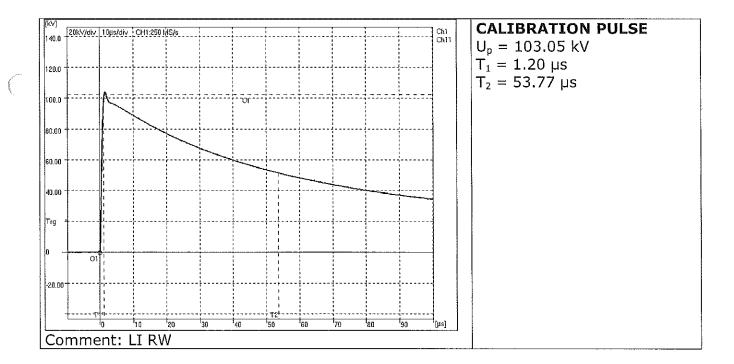
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DATE: 02.01.2019

SHEET: 5 OF 15

IMPULSE VOLTAGE WITHSTAND TEST ON PRIMARY TERMINALS



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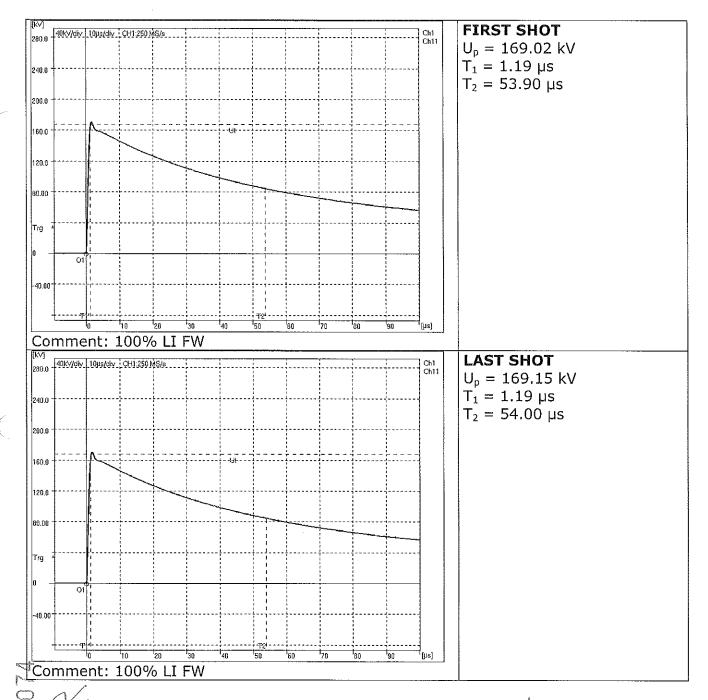
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IMPULSE VOLTAGE WITHSTAND TEST ON PRIMARY TERMINALS



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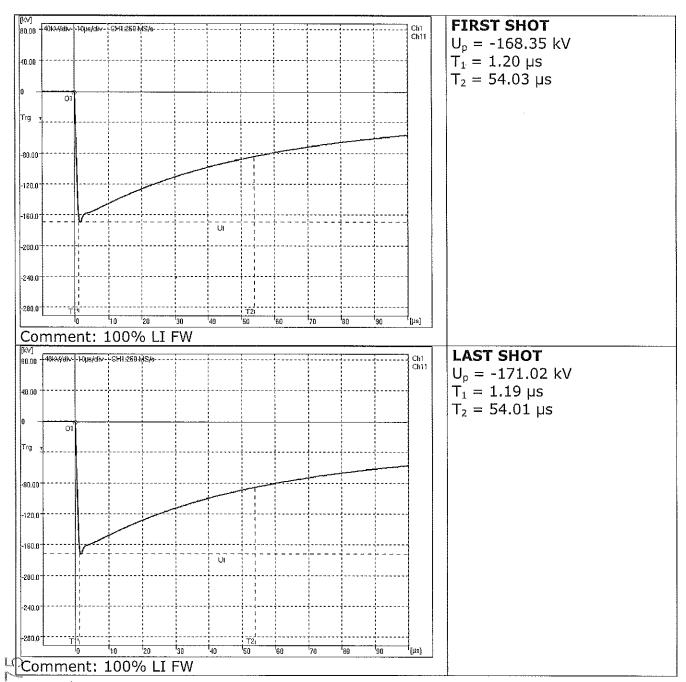
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REPORT NO.: RP-1819-038449

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IMPULSE VOLTAGE WITHSTAND TEST ON PRIMARY TERMINALS



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SHEET: 8 OF 15

3. Power frequency voltage withstand tests on primary terminals. (Cl. No. 7.3.1 of IEC 61869-1 Edition 1.0 2007-10)

The power frequency voltage of 70 kV (rms) was applied between the primary winding and earth. The secondary winding terminals and base plate were connected to the earth. The test voltage was applied for one minute. There was no disruptive discharge observed. The sample withstood the test voltage satisfactorily.

REMARK: Conforms

4. Power frequency voltage withstand tests on secondary terminals (Cl. No. 7.3.4 of IEC 61869-1 Edition 1.0 2007-10)

The power frequency voltage of 3 kV (rms) was applied between the secondary windings terminals (all) connected together and the earth. The primary winding terminals and base plate were shorted and connected to the earth. The test voltage was applied for one minute. There was no disruptive discharge observed.

The sample withstood the test voltage satisfactorily.

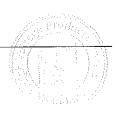
REMARK: Conforms

5. Power frequency voltage withstand tests between sections. (Cl. No. 7.3.3 of IEC 61869-1 Edition 1.0 2007-10)

- A) The power frequency voltage of 3 kV (rms) was applied between the secondary windings terminals (1S1-1S2-1S3) and the earth. The primary winding terminals, other secondary windings terminals and base plate were shorted and connected to the earth. The test voltage was applied for one minute. There was no disruptive discharge observed. The sample withstood the test voltage satisfactorily.
- B) The power frequency voltage of 3 kV (rms) was applied between the secondary windings terminals (2S1-2S2-2S3) and the earth. The primary winding terminals, other secondary windings terminals and base plate were shorted and connected to the earth. The test voltage was applied for one minute. There was no disruptive discharge observed. The sample withstood the test voltage satisfactorily.

REMARK: Conforms

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6. <u>Partial discharge test.</u> (Network: Effectively Earthed System) (Cl. No. 7.3.2.2 (procedure-B) of IEC 61869-1 Edition 1.0 2007-10)

The partial discharge test is performed after the power-frequency withstand test. The voltage applied to the Current transformer raised up to 80 % of the power-frequency withstand voltage, maintained for 60 sec., then reduced without interruption to the specified partial discharge test voltages. The partial discharge magnitude was measured at these voltage levels in a time within 30 sec.

Applied Voltage	Specified Limit	Measured Partial Discharge Magnitude
Um = 36 kV	50 pC	01 pC
At 1.2 X Um/ $\sqrt{3}$ = 25 kV	20 pC	01 pC

REMARK: Conforms

7. Inter-turn over voltage test.

(Cl. No. 7.3.204 of IEC 61869-2 Edition 1.0 2012-09)

With secondary winding connected to oscilloscope, a substantially sinusoidal current at 50 Hz frequency & of rms value equal to rated primary current (i.e. 800 A) was applied for 60 seconds to the primary winding. The sample withstood the test voltage for 1S1-1S3 & 2S1-2S3 of secondary side for 60 seconds.

REMARK: Conforms

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Productive (September 1997)



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8. <u>Tests for ratio error and phase displacement of measuring current transformer.</u> (Before STC Test)

(Cl. No. 7.3.5.201 & Cl. No. 7.2.6.201 of IEC 61869-2 Edition 1.0 2012-09)

CURRENT TRANSFORMER:

Ratio: 800/5 A, Burden: 15 VA, Class: 0.5, Secondary Winding Terminals: 1S1-1S3

PHASE ANGLE ERROR IN MIN.	RATIO ERROR IN %	% OF RATED CURRENT	RATIO ERROR IN %	PHASE ANGLE ERROR IN MIN.
BURDEN: 100	% at 0.8 Lag P.F.		BURDEN: 2	25 % at U.P.F.
2.67	0.007	120	0.139	3.16
2.84	-0.001	100	0.138	3.29
4.81	-0.076	20	0.106	4.99
7.09	-0.229	5	0.046	8.92

Ratio: 400/5 A, Burden: 15 VA, Class: 0.5, Secondary Winding Terminals: 1S1-1S2

•	•	*		
BURDEN: 100	% at 0.8 Lag P.F.		BURDEN: 25	5 % at U.P.F.
4.19	-0.215	120	0.227	8.27
5.19	-0.245	100	0.221	8.57
11.09	-0.474	20	0.151	12.65
17.35	-0.857	5	0.012	20.96

REMARK: Conforms

9. <u>Tests for ratio error and phase displacement of class P protective current transformers.</u> (Cl. No. 7.3.5.202 of IEC 61869-2 Edition 1.0 2012-09) (Before STC Test)

Ratio: 800/5 A, Class: 5P, Secondary Winding Terminals: 2S1-2S3

RATED	% OF RATED	RATIO ERROR	PHASE ANGLE
BURDEN: P.F:0.8 Lag	CURRENT	IN %	ERROR IN MIN.
15 VA	100	-0.157	2.18

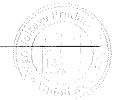
Ratio: 400/5 A, Class: 5P, Secondary Winding Terminals: 2S1-2S2

	,	•	
RATED	% OF RATED	RATIO ERROR	PHASE ANGLE
BURDEN: P.F:0.8 Lag	CURRENT	IN %	ERROR IN MIN.
15 VA	100	-0.472	3.29

REMARK: Conforms

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10. Test for composite error of class P protective current transformers. (Cl. No. 7.3.5.203 & Cl. No. 7.2.6.203 of IEC 61869-2 Edition 1.0 2012-09) (Before STC Test)

Secondary winding terminals

Web

: 2S1-2S3

2S1-2S2

RATIO

800/5 A

400/5 A

Rct @75 °C

SLV Computed

277.06 mΩ 128.11 mΩ

41.91 V

35,33 V

Excitation Current measured

39.4 mA

140.1 mA

Composite Error

: 0.079 %

0.280 %

REMARK: Conforms

11. Short time current test.

(Cl. No. 7.2.201 of IEC 61869-2 Edition 1.0 2012-09)

Pre test: As tests mentioned in sheet no. 2 OF 15, 10 OF 15 to 11 OF 15

(i.e. Sr. No. 8 to 10)

The short time current test was performed on primary winding connected to source as per circuit diagram no.: OLSC/IT/13 and secondary winding short circuited through a copper link of negligible impedance.

CT Ratio: 800/5 A. Supply frequency: 50 Hz.

31 (43) 30 (7)						***************************************
Test No.	Oscillogram No.	Short circuit current (kA)		Duration (sec.)	Remarks	Observation during test
		Peak	RMS			
1.	1145/01		26.347	3.001	Short time Thermal Current test	No abnormality observed
2.	1145/02	65.894		0.060	Dynamic current test	No abnormality observed

Observation after the test:

- No visible damage was observed.

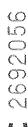
- C.T. body was intact.

Post test: As tests mentioned in sheet no. 2 OF 15, 12 OF 15 to 14 OF 15.

(i.e. Sr. No. 12 to 18)

REMARK: Conforms

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TEST RESULTS AFTER SHORT TIME CURRENT TEST

12. Power frequency voltage withstand tests on primary terminals. (Cl. No. 7.3.1 of IEC 61869-1 Edition 1.0 2007-10)

The power frequency voltage of 63 kV (rms) (i.e. 90 % of 70 kV(rms)) was applied between the primary winding and earth. The secondary winding terminals and base plate were connected to the earth. The test voltage was applied for one minute. There was no disruptive discharge observed. The sample withstood the test voltage satisfactorily.

REMARK: Conforms

13. Power frequency voltage withstand tests on secondary terminals (Cl. No. 7.3.4 of IEC 61869-1 Edition 1.0 2007-10)

The power frequency voltage of 2.7 kV (rms) (i.e. 90 % of 3 kV(rms)) was applied between the secondary windings terminals (all) connected together and the earth.

The primary winding terminals and base plate were shorted and connected to the earth.

The test voltage was applied for one minute.

There was no disruptive discharge observed.

The sample withstood the test voltage satisfactorily.

REMARK: Conforms

14. Power frequency voltage withstand tests between sections. (Cl. No. 7.3.3 of IEC 61869-1 Edition 1.0 2007-10)

A) The power frequency voltage of 2.7 kV (rms) (i.e. 90 % of 3 kV(rms)) was applied between the secondary windings terminals (1S1-1S2-1S3) and the earth.

The primary winding terminals, other secondary windings terminals and base plate were shorted and connected to the earth. The test voltage was applied for one minute.

There was no disruptive discharge observed.

The sample withstood the test voltage satisfactorily.

B) The power frequency voltage of 2.7 kV (rms) (i.e. 90 % of 3 kV(rms)) was applied between the secondary windings terminals (2S1-2S2-2S3) and the earth.

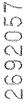
The primary winding terminals, other secondary windings terminals and base plate were shorted and connected to the earth. The test voltage was applied for one minute.

There was no disruptive discharge observed.

The sample withstood the test voltage satisfactorily.

REMARK: Conforms

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15. Partial discharge test. (Network: Effectively Earthed System) (Cl. No. 7.3.2.2 (procedure-B) of IEC 61869-1 Edition 1.0 2007-10)

The partial discharge test is performed after the power-frequency withstand test. The voltage applied to the Current transformer raised up to 0.9*(80 % of the power-frequency withstand voltage), maintained for 60 sec., then reduced without interruption to the specified partial discharge test voltages. The partial discharge magnitude was measured at these voltage levels in a time within 30sec.

Applied Voltage	Specified Limit	Measured Partial Discharge Magnitude
Um X 0.9 = 32.4 kV	50 pC	01 pC
At 1.2 X Um/ $\sqrt{3}$ X 0.9 = 22.4 kV	20 pC	01 pC

REMARK: Conforms

16. <u>Tests for ratio error and phase displacement of measuring current transformer.</u> (Cl. No. 7.2.6.201 of IEC 61869-2 Edition 1.0 2012-09)

CURRENT TRANSFORMER:

Ratio: 800/5 A, Burden: 15 VA, Class: 0.5, Secondary Winding Terminals: 1S1-1S3

Sr.	% OF	RATED	Power factor	^ =	Difference	in errors after
No.	RATED	BURDEN	100 % VA @	0.8 Lag P.F &	Short time	current test.
	CURRENT	(IN %)	25 % VA @	U.P.F		
			RATIO	PHASE ANGLE	RATIO	PHASE ANGLE
			ERROR IN	ERROR IN	ERROR IN	ERROR IN
			%	MIN.	%	MIN.
1.	120	100	-0.001	2.55	0.008	0.12
2.	100	100	-0.007	2.79	0.006	0.05
3.	20	100	-0.088	4.75	0.012	0.06
4.	5	100	-0.242	8.08	0.013	-0.99
5.	120	25	0.139	3.30	0.000	-0.14
6.	100	25	0.136	3,42	0.002	-0.13
7.	20	25	0.096	4.96	0.010	0.03
8.	5	25	0.048	9.24	-0.002	-0.32

REMARK: Conforms

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PREPARED BY

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17. Tests for ratio error and phase displacement of class P protective current transformers. (Cl. No. 7.3.5.202 of IEC 61869-2 Edition 1.0 2012-09)

Ratio: 800/5 A, Burden: 15 VA, Class: 5P, Secondary Winding Terminals: 2S1-2S3

Sr. No.	% OF RATED CURRE	RATED BURDEN (IN %)	Power factor = 100 % VA @ 0.8 Lag P.F		Short ci	e in errors after rcuit withstand ability test.
The second secon	NT		RATIO PHASE ANGLE ERROR IN ERROR IN MIN.		RATIO ERROR IN %	PHASE ANGLE ERROR IN MIN.
1.	100	100	-0.140	1.72	-0.017	0.46

REMARK: Conforms

18. Test for composite error of class P protective current transformers.

(Cl. No. Cl. No. 7.2.6.203 of IEC 61869-2 Edition 1.0 2012-09)

Secondary winding terminals : 2S1-2S3

RATIO 800/5 A

Rct @75 °C $268.03 \, \text{m}\Omega$

SLV Computed 41.51 V

Excitation Current measured ; 39.3 mA

: 0.079 % Composite Error

: 0.000 % Difference

REMARK: Conforms

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19. Temperature rise test.

(Cl. No. 7.2.2 of IEC 61869-2 Edition 1.0 2012-09)

A Continuous rated thermal current equals to 100% of the rated primary current (i. e. 800*1.0= 800 A) at rated frequency was circulated in the primary winding of the CT. Rated burdens (i.e. 15/15 VA) were connected to the secondary winding terminals (i.e. 1S1-1S3, 2S1-2S3) of the CT. At steady state, the temperature of Primary terminals, body and ambient temperature were recorded. The resistance of secondary windings was measured immediately after shut down and temperature rise calculated.

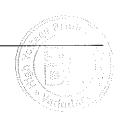
The temperature rises so obtained were as follows:

Sr. no.	Temperature rise of:	Specified limit for Temperature rise test.	Obtain value
1.	Primary winding terminals	85 °C	P1:16.3 °C
	(Thermocouple method)	85 °C	P2:16.2 °C
2.	Secondary winding	85 °C	1S1-1S3 : 12.77 °C
	(Resistance method)	85 °C	2S1-2S3: 11.30 °C
3.	Body	85 °C	6.0 °C
	(Thermocouple method)		
4.	Ambient temperature	30 °C	24.5 °C

REMARK: Conforms

PREPARED BY

CHECKED BY



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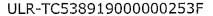
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TEST REPORT NO.: RP-1819-038449





OSCILLOGRAM NO.: 1145/01

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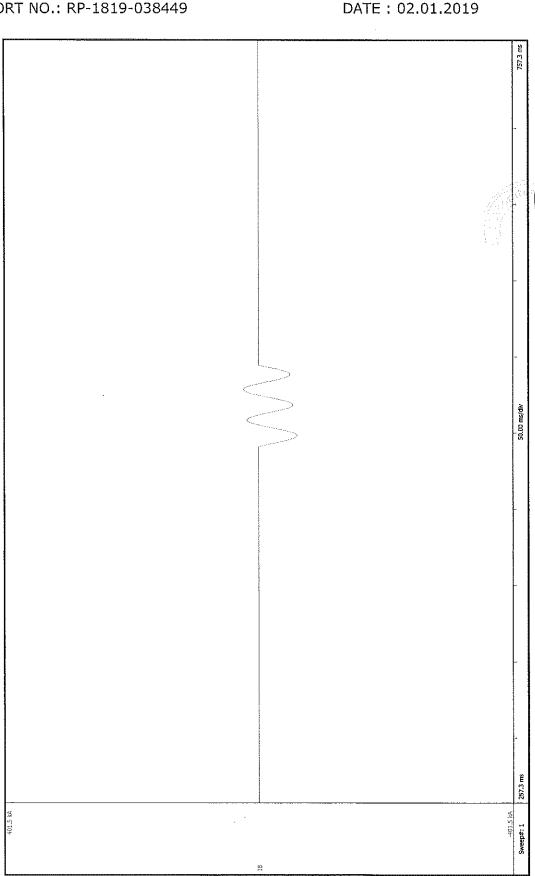
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Certificate No.: TC-5389 Web ULR-TC538919000000253F

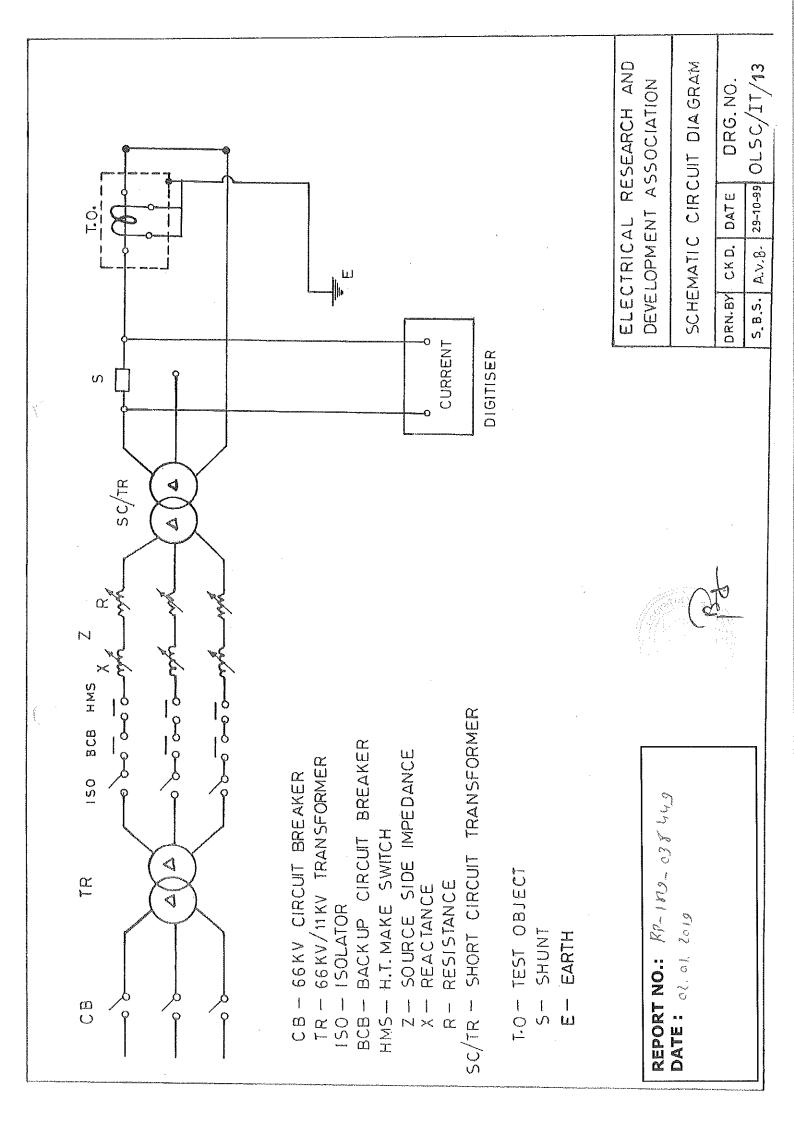
TEST REPORT NO.: RP-1819-038449







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Annexure-I

DATE: 02.01.2019 REPORT NO.: RP-1819-038449

SHEET: 1 OF 1

PHOTOGRAPHS OF TEST SAMPLE

Rated S.V: 33 kV		HSV:36 kV	
Rated I.L: 36/70/170 kV		Freq.: 50 Hz	
STR : 26.3 kA for 3 sec.		Ins. Class: B	
RATIO: 400 - 800 / 5 - 5 A			
CORE 1: Burden - 15VA, Class - 0.5			
CORE 2: Burden - 15VA, Class - 5P10			
Drg. No.: ETE-CT-WP6	ISF	< 10 for 400 A	
Model: CT33A	Mfg	. Year: 2018	
Ref. Std:IEC:61869-1&2	Serial No.: 44101800		
400 / 5 A : 1S1 - 1S2	400 / 5 : 281 - 282		
800 / 5 A : 1S1 - 1S3	800	/5:2S1-2S3	
EPOXY TERMINAL & E	2200112022-00002-00002-000		

